

# SOLDERING FLUXES

Any soldering surface generally has an oxide film, which requires a flux to break it down, enable good soldering. Given the fact that in various kind of soldering processes the operator can face different conditions, it is not possible to use a universal flux. For this reason, we studied specific products in order to meet the different applications



## WARRANTY OF QUALITY CONTROL

We use exclusively the best quality raw material in production of our fluxes. Plus, before despatch, each single lot has to pass our chemical and physical checking analysis.

In the following table, are shown the fundamental characteristics of our products.

For more detailed information, specific literature is available on request.

Product	Base	Residue at 110 ° weight in %	Alogens % max	Diluent	Washing	NOTES
RESIFLUX R	Non activated www colophony	25	Absent	Isopropanol e	-----	Laboratory test , weldings on gold
RESIFLUX T2	WW	38	0,25	Solvente T2	Freon and chlorides	Application: foam, spray Use : professional and commercial electronics The residues aren't corrosive and can be left unwashed
RESIFLUX T3	Activated colophony	42	0,10	Solvente T3		
RESIFLUX T4		20	Absent	Solvente T2		
RESIFLUX T4CL		20	1	Solvente T2		
SINTFLUX I	Isopropanole	2,2	Absent	Solvente I	No Wash	Application: spray, foam Use :Electronics in general Eliminates washing Application : foam Use : electromechanics Electrical wiring-in
EASYFLUX I	Propanole	2	Absent	No		
ANOSIFLUX ACQUOSO	Water	18	2,5	Water	Water	Application :foam, Spray Use: wiring-in and soldering brass, bronze, steel.Application. immersion
FLUIDOSTANN 50 Bé	Water	60	25	Water	Water	Use : no electronics.Welding and tinning on oxidated parts and surfaces difficult to we soldered : brass, bronze, steel.
INOX FLUX	Water – HCl	32,2	30	Water	Water	Use: inox soldering

genflux4e

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